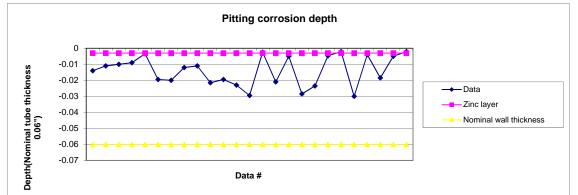


# PdM Solutions of San Antonio, Inc

Plant Name//Location	XXXXXXXXX
Date	16-Jul-12
NDT Instrument/Operator	Pitting gauge/Hank Noguchi
Inspection ID#	Condenser #1 model PMCB 850
Manufacturer	Evapco



Pitting depth is neasued by using pitt gause at 25 point and calculate statistical data.



3.Testing Material Data		4.Measurment Data		
Material	Steel	Maximum wall thickness	(inch)	0.03
Piping material grade	N/A	Minimum wall thickness	(inch)	0.0579
Nominal size	1.05 Inch	Median wall thickness	(inch)	0.048
		Mean wall thickness	(inch)	0.046
Nominal piping wall thickness	0.06 inch			
Construction	Weld			
Media	NH3/Oil			
Operating pressure	300 psig			
Relief valve pressure	300 psig			
Operating temperature	250 F			
Years of service(Estimate)	4 years			

## **5.**Evaluation

Corrosion rate in MPY(Mills Per Year) Theoretical piping wall left for service Estimated Remaining piping life left 7.5

0.018 Note: Mini measured wall thickness - Required mini.wall thickness(normally 20% ) 2.4 years

### Comment

Heavy pitting observed Protective zinc coating was severelr damaged. Only 2.4 years of service left

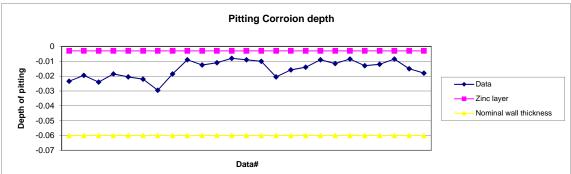


# PdM Solutions of San Antonio, Inc

Plant Name//Location	XXXXXXXX
Date	16-Jul-12
NDT Instrument/Operator	Pitting gauge/Hank Noguchi
Inspection ID#	Condenser #3 model PMCB 480
Manufacturer	Evapco



Pitting depth is neasued by using pitt gause at 25 point and calculate statistical data.



3.Testing Material Data		4.Measurment Data		
Material	Steel	Maximum wall thickness	(inch)	0.0305
Piping material grade	N/A	Minimum wall thickness	(inch)	0.053
Nominal size	1.05 Inch	Median wall thickness	(inch)	0.046
		Mean wall thickness	(inch)	0.045
Nominal piping wall thickness	0.06 inch			
Construction	Weld			
Media	NH3/Oil			
Operating pressure	300 psig			
Relief valve pressure	300 psig			
Operating temperature	250 F			
Years of service(Estimate)	4 years			

## 5.Evaluation

Corrosion rate in MPY(Mills Per Year) Theoretical piping wall left for service Estimated Remaining piping life left 7.375

 $0.018\,$  Note: Mini measured wall thickness - Required mini.wall thickness(normally 20% ) 2.440677966 years

#### Comment

Heavy pitting observed Protective zinc coating was severely damaged. Only 2.4 years of service left